

Instructions for Installation - PRE-COATED T&G
DIRECT STICK TO EXISTING WOOD FLOOR, PLYWOOD OR PARTICLE BOARD

You MUST COMPLY with the use, handling, preparation and instructions, and specifically surface and sub floor ventilation requirements as set out in the document available from; www.fwprdc.org.au called 'Timber Flooring – VERSION 1 – December 2005' © 2005 Forest & Wood Products Research & Development Corporation PO Box 69, World Trade Centre, Victoria 8005

See §“INSTALLATION OF STRIP FLOORING OVER EXISTING TIMBER AND SHEET FLOORS ON JOISTS”

- Where possible and desired, lay boards parallel to the longest wall in the room.
- Ensure straight installation use a chalk line 12mm from the wall to establish a straight line.
- Apply [Kleiberit PUR Parquet Glue 567.0](#) flooring adhesive in accordance with the manufacturer's instructions to the floor, one board wide, keeping the chalk line visible. 50% floor cover by glue is required.
- Using small 'brads' nail a row of boards on this line, with tongues facing the away from the wall. The brads should be nailed through the tongue and also on the groove side under the location where the skirting boards will later cover the nails. [Brad nails are small, thin, finishing nails with narrow heads that protrude only slightly to one side, allowing the nails to become embedded once hammered in.]
- ALWAYS leave expansion gaps (minimum 12mm) along all walls and fixtures in the floor. Place 12mm spacing blocks/strips along one end to maintain the gap while boards are being placed and glued down. All spacing blocks/strips are to be removed once the floor laying is finished.
- Continue to apply 50% cover of glue to manufacturer's instruction. Spread only enough for 3 or 4 boards at a time in the across grain direction with no more than 75mm space between runs of glue.
- If the supporting surface is not level or boards are not sitting down onto the supporting surface they must be held down using brads or weights [minimum 10kg/m²] so that the boards are in constant, firm contact with the adhesive. IF IN

DOUBT – HOLD DOWN! And keep holding down until the glue is completely cured.

- Ensure each board is pushed against the already installed boards so that there is a small gap of 0.2mm. Use plastic or other spacing devices to achieve this. Cramping can be done individually using a cramping block and chisel or other cramping device or by the use of 'strap cramps' with up to 3 boards being cramped at one time. Glue must not develop a skin before boards are placed on the glue and cramping is to be done before any skin develops on exposed glue and ALWAYS WITHIN 10 MINUTES OF GLUE APPLICATION.
- CLOSE ALL END GAPS so there is NO GAP by use of a chisel or other cramping device. ALWAYS USE A CRAMPING BLOCK except at the end of a run of boards where the end of the board will be covered by the skirting.
- Working from left to right or right to left and use the off-cut from the end of a run as the start piece for the next run to minimise waste.
- Start new rows with a board at least 400mm shorter or longer than the strip used in the previous row. This will prevent end joints from clustering or aligning throughout the floor.
- You must install 20mm wide expansion joints spaced no more than 6m apart across the grain.¹
- Scribe and then cut the last board to fit allowing for the 12mm expansion joint along whole wall length.
- Clean up excess adhesive in accordance with the glue manufacturer's instructions.

¹ See Data Sheet “Expansion Joints”